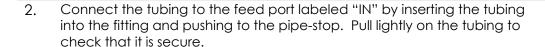


SDI Testing Instructions

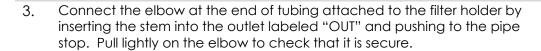
Industry Leader in RO Expertise and Membrane Applications since 1983™

SETUP (PERFORM BEFORE TESTING AT EACH LOCATION)

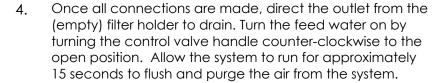
- Open kit and check that all items are present: 1.
 - **Tubing for Feed**
 - Graduated Cylinder
 - Filter Holder (with tubing connected)
 - **Tweezers**
 - Thermometer
 - Sample SDI Membrane Filters



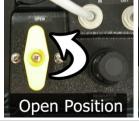
(To remove the tubing when you are done testing: Push in the collet against the face of the fitting. With the collet held in this position the tube can be removed.)

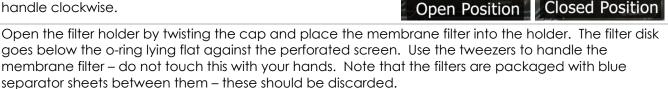


(To remove the elbow when you are done testing: Push in the collet against the face of the outlet fitting. With the collet held in this position the elbow can be removed.)



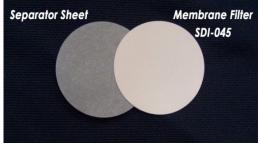
Return the valve to the closed position by twisting the handle clockwise.

















3PPLIED MEMBRANES INC.® Systems ◆ **3M**® Membranes & Chemicals ◆ **3PPLIED** Filters











5.



SDI Testing Instructions

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TESTING & CALCULATION

- 1. Verify that filter is installed and the output from the filter holder is directed to the 500 ml container.
- 2. Open the inlet ball valve and as quickly as possible adjust the pressure to 30psi. (Turning the knob on the pressure regulator clockwise increases the pressure, turning it counter-clockwise reduces the pressure.) As soon as the pressure reaches 30psi, begin timing. To is the time it takes to fill the 500 ml container starting when the valve is first opened.
- 3. Let the water run through the filter at the constant pressure of 30 psi (adjusting pressure regulator if necessary) for 15 minutes. Take another reading for the time it takes to fill the 500 ml container. This is **T**₁₅.
- 4. After the time to fill the 500 ml container starting at 15 minutes (T₁₅) is recorded, the test may be discontinued.
- 5. Using the values of **T**₀ and **T**₁₅, calculate the value of SDI from the formula below. This is called the standard SDI and is referred to as SDI₁₅.
- 6. It is possible that the filter may get completely plugged or it may take too long to collect the 500 ml sample after 15 minutes. In that case, starting with a new filter, repeat the process at 5 minutes, instead of 15 minutes. The SDI calculated using this information is called SDI₅. If possible, starting with a new filter, you may also determine SDI₁₀ (at 10 minutes).
- 7. The formula for calculating the Silt Density Index is as follows:

S.D.I. =
$$[(1-T_0/T_t) \times 100] \div t$$

Small t = the time elapsed between the first timed test and the second timed test and is usually 15 minutes as stated in 3 above unless plugging occurs and a shorter interval is needed as in step 6. A typical calculation (using 15 minutes) is as follows:

S.D.I. =
$$[(1-30/90) \times 100] \div 15 = 2.2$$

Where $T_0 = 30$ seconds, $T_{15} = 90$ seconds, and t = 15 minutes.

8. The test may be repeated (using a new filter each time) at the same interval, and an average of the SDI readings may be used for analysis.

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